INSTALLATION INSTRUCTIONS FOR DYNOMAX VT MUFFLER KIT: 38494

2013-10 Chevrolet Camaro SS 6.2L V8, Exc. Convertible, Axle-Back Stainless Steel Dual Exhaust System



2701 N. Dettman Rd. Jackson, MI 49201

DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL ANY EXHAUST PRODUCT AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK/VAN "BUMPER" JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE DURING THE INSTALLATION PROCESS.

NOTE: Read all instructions before starting any work.

- Cut the original OE exhaust system as shown on the system diagram.
 Before cutting, measure along the bottom of the exhaust pipe to get an
 accurate reading. Remove the LH and RH muffler assemblies after
 cutting. Lubricate the rubber isolators with WD-40, or a similar product,
 to aid in removal of the metal rod hangers (3 on each inlet pipe/muffler
 assembly).
- Slip a 2½" band clamp on each pipe inlet and install DynoMax RH & LH muffler front pipes 51070 (RH) & 51071 (LH). Insert the metal rod hangers into the rubber isolators on each side. Please see system diagram.
- 3. Slip a 2½" band clamp on each muffler inlet and install DynoMax Ultra Flo Welded RH & LH mufflers 53780 (RH) & 53781 (LH). Insert the metal rod hangers into the rubber isolators on each side.

- 4. Beginning at the inlet end on each side, align all the parts and fully tighten all the band clamps. Tighten each band clamp very tightly for proper sealing.
- 5. Please see the system diagram on the back page of these instructions.

KIT CONTAINS:

- (1) 53780 VT RH MUFFLER
- (1) 53781 *VT* LH MUFFLER
- (1) 51070 RH PIPE
- (1) 51071 LH PIPE
- (4) 21/2" BAND CLAMPS
- (1) 711444 INSTRUCTION SHEET

Form: 711444 Revised 09/13

38494 SYSTEM DIAGRAM 53780 51070 2½" Clamp 2½" Clamp ∿⊸ Measure 14" Back Cut O.E. Ass'y Here Along Bottom of Pipe 2½" Clamp 2½" Clamp 51071 53781 Form: 711444 Revised 09/13